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Spool Valve motors incorporate the proven orbit motor principle to provide high torque at low speeds.

Spool Valve Motors

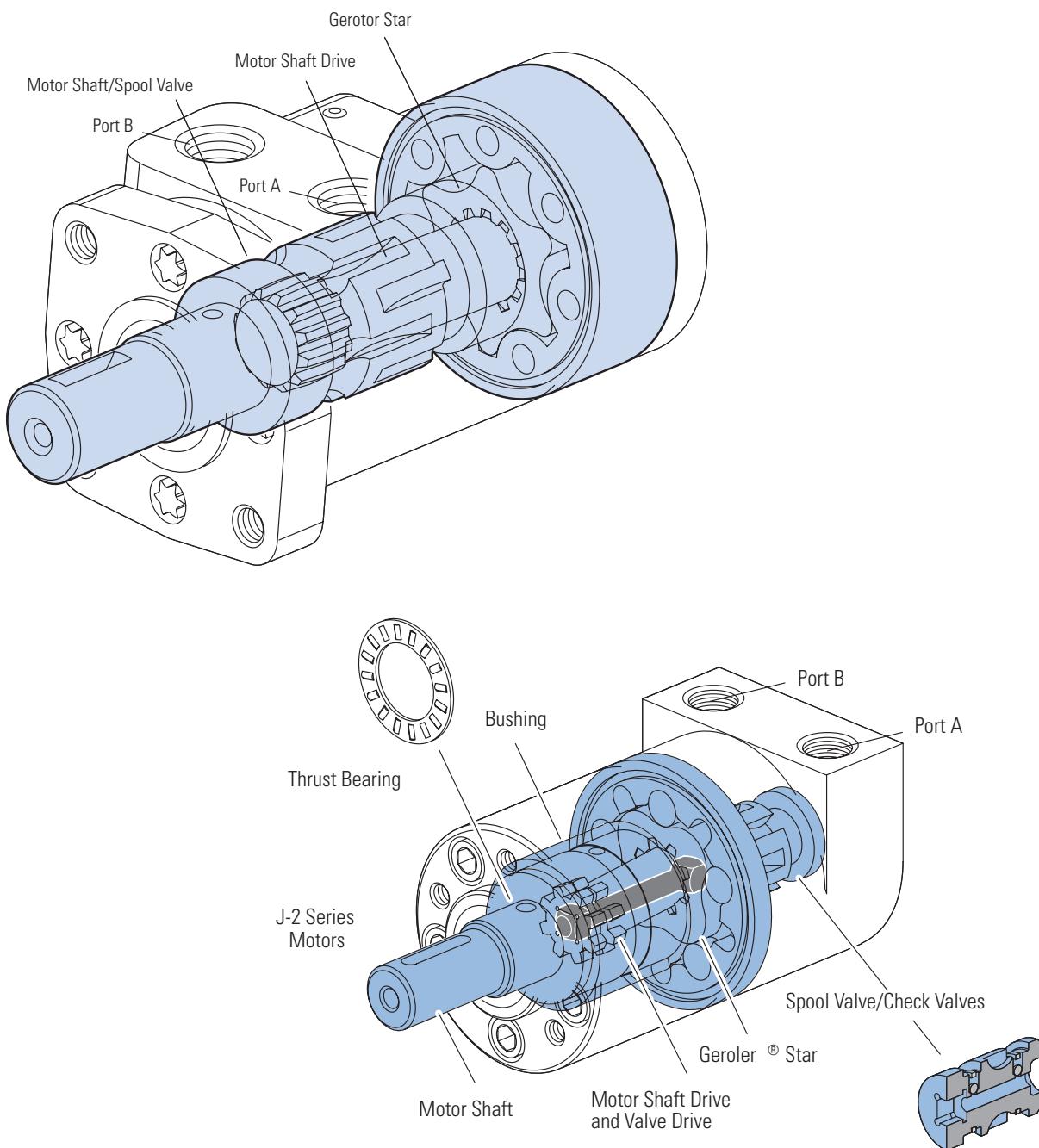
Highlights

Product Description

Char-Lynn spool valve motors distribute pressurized fluid into and out of the Orbit gear set (Gerotor or Geroler) via valve slots integrated into the output shaft. The spool valve motors incorporate both valving and hydrodynamic journal bearings into a common shaft design. The valve section (spool valve) can be optimized for low flow, low speed needs using a low speed spool option to enhance smooth running performance.

These motors incorporate the proven orbit motor principle to provide high torque at low speeds.

Motor shaft rotation can be instantly reversed by changing direction of input/output flow while generating equal torque in either direction. The displacements available provide a wide variety of speeds and torques from any spool valve motor series.



Features, Benefits, and Applications

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Features

- Proven Orbit Motor Principle
- Hydrodynamic Journal Bearings
- Constant Clearance Geroler
- Three-Zone Pressure Design
- Reduced drive running-angle
- High-pressure seals
- Modular design

Benefits

- Compact, powerful package
- Infinite bearing life (at rated loads)
- High efficiency
- Increases shaft seal & bearing life
- Smooth operation, increases drive life
- Reduces leakage
- Design flexibility
- Economically tailored solutions

Applications

- Harvesters
- Augers
- Spreaders
- Machine tools
- Conveyors
- Winches
- Turf care equipment
- Food processing
- Aerial Work Platforms
- Anywhere a compact drive with high output torque is needed

Design Features

Spool valve technology is typically used where compact, economical solutions are most needed. Spool valve motors use a spool valve to precisely time and control flow through the orbit gear set (Gerotor or Geroler). Inlet flow is directed into and out of the orbit set via slots in the spool and passages through the motor housing. The result is a very cost-effective compact package suited to many application requirements. The three

primary components in the motor are the orbit star, drive and output shaft. H, S and T Series incorporate the spool valve and hydrodynamic bearings in the motor shaft. The W series is similar except a ball bearing is used for the front bearing for increased side-load capacity. Due to its compact size and high speed capability, the J Series is unique and utilizes a separate dedicated spool and spool valve drive. All motors utilize Eaton's

constant-clearance Geroler technology except the H Series, which continues to use the time-proven H motor gerotor set. These motors all use a three-zone pressure design consisting of three unique pressure areas: 1) inlet, 2) return, 3) case. This provides the capability to limit motor case pressure and allows the use of several case pressure options for extended shaft seal and thrust bearing life.

Below is a quick-guide to help select the proper motor for your application:

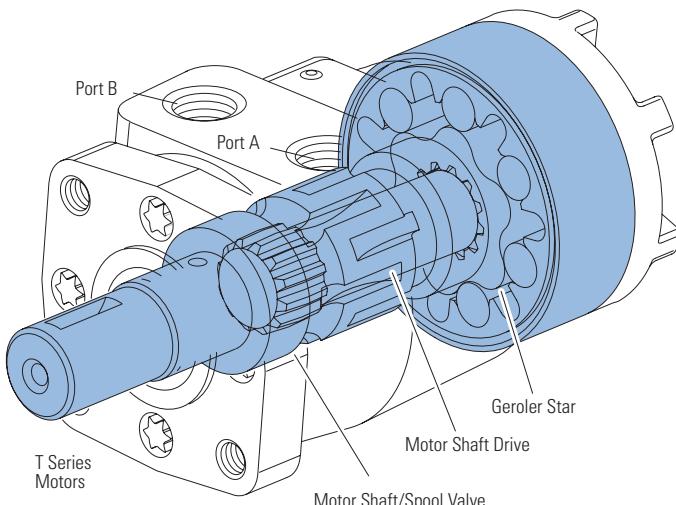
MOTOR QUICK-GUIDE (BASED ON MAXIMUM CONTINUOUS RATINGS)

Series	Output Torque Nm [lb-in]	Pressure bar [psi]	Flow lpm [gpm]	Side Load kg [lbs]
J Series	62 [550]	140 [2030]	21 [5.5]	196 [430]
H Series	407 [3607]	124 [1800]	57 [15]	635 [1400]
S Series	430 [3800]	135 [2000]	55 [15]	635 [1400]
T Series	450 [4000]	155 [2250]	55 [15]	635 [1400]
W Series	410 [3625]	165 [2400]	68 [18]	845 [1900]

* The above are provided as guidelines only. Actual ratings vary depending on final motor configuration.

T Series (158-)

Highlights



Description

The newest Geroler motor, the "T Series," features the latest innovations in Geroler technology. These innovations include optimized Geroler geometry with lower drive running angle for improved life and improved low speed performance. In addition, the improved housing and smaller diameter end cap results in increased envelope rigidity which improves efficiency under high pressure loads. All of these innovations come together to make the T Series motor the highest performing motor in its class.

Specifications for T Series Motors

Geroler Element	11 Displacements
Flow l/min [GPM]	55 [15] Continuous*** 75 [20] Intermittent**
Speed	Up to 1021 RPM
Pressure bar [PSI]	155 [2250] Cont.*** 190 [2750] Inter.**
Torque Nm [lb-in]	441 [3905] Cont.*** 486 [4300] Inter.**

*** Continuous—(Cont.) Continuous rating, motor may be run continuously at these ratings.

** Intermittent—(Inter.) Intermittent operation, 10% of every minute.

Features:

- Constant clearance Geroler, geometry
- Optimized drive system with reduced running angle
- Three-pressure zone design (ability to reduce case pressure)
- Variety of displacements, shafts and mounts
- Special options to meet customer needs

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Benefits:

- High efficiency
- Smooth low-speed operation
- Extended motor life (especially at low speed conditions)
- Design flexibility
- Ability to optimize designs for your application needs
- Extends leak-free performance

Applications:

- Agricultural augers, harvesters, seeders
- Car wash brushes
- Food processing
- Railroad maintenance equipment
- Machine tools
- Conveyors
- Industrial sweepers and floor polishers
- Saw mill works
- Turf equipment
- Concrete and asphalt equipment
- Skid steer attachments
- Many more



Crane (winch)



Paving



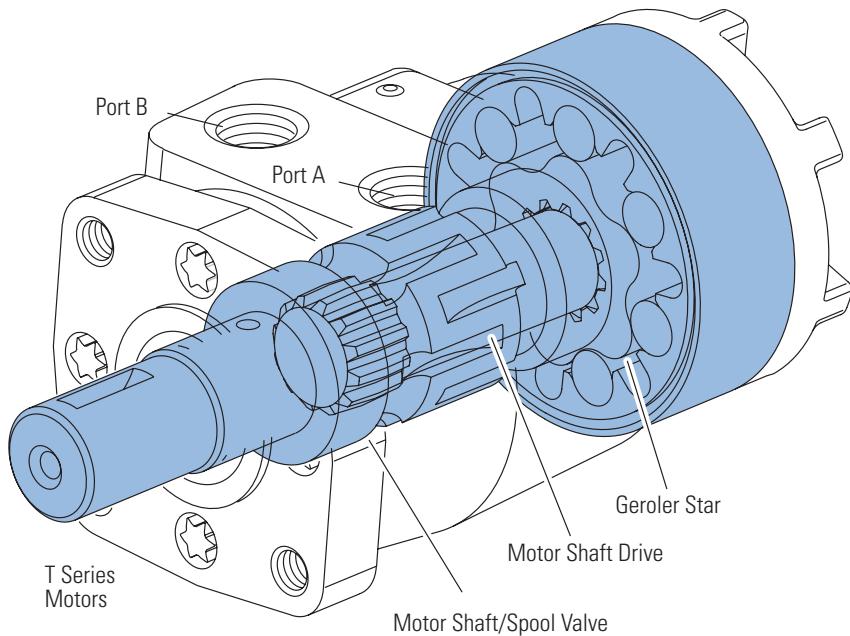
Harvester



Crane and winches

T Series (158-, 185-)

Specifications



SPECIFICATION DATA – T MOTORS

Displ. cm ³ /r [in ³ /r]	36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]
Max. Speed (RPM) @ Continuous Flow	1021	906	849	694	550	426	355	287	229	183	152
Flow LPM [GPM]	Continuous	38 [10]	45 [12]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]	57 [15]
	Intermittent	38 [10]	57 [15]	68 [18]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]	76 [20]
Torque Nm [lb-in]	Continuous	76 [672]	105 [928]	138 [1222]	174 [1541]	219 [1936]	251 [2226]	297 [2628]	359 [3178]	410 [3633]	441 [3905]
	Intermittent **	93 [824]	118 [1131]	168 [1488]	212 [1872]	264 [2339]	307 [2718]	359 [3178]	437 [3864]	485 [4290]	486 [4275]
Pressure Δ Bar Δ PSI	Continuous*	155 [2250]	155 [2250]	155 [2250]	155 [2250]	138 [2000]	138 [2000]	138 [2000]	127 [1850]	110 [1600]	90 [1300]
	Intermittent**	190 [2750]	190 [2750]	190 [2750]	190 [2750]	172 [2500]	172 [2500]	172 [2500]	155 [2250]	124 [1800]	103 [1500]

A simultaneous maximum torque and maximum speed NOT recommended.

Note:

To assure best motor life, run motor for approximately one hour at 30% of rated pressure before application to full load. Be sure motor is filled with fluid prior to any load applications.

Maximum Inlet Pressure:

190 Bar [2750 PSI] without regard to Δ Bar [D PSI] and/or back pressure ratings or combination thereof.

6B splined or Tapered shafts are recommended whenever operation above 282 NM [2500 lb-in] of torque, especially for those applications subject to frequent reversals.

Δ Pressure:

The true Δ bar [Δ PSI] between inlet port and outlet port

Continuous Rating:

Motor may be run continuously at these ratings

Intermittent Operation:

10% of every minute

Recommended Fluids:

Premium quality, anti-wear type hydraulic oil with a viscosity of not less than 70 SUS at operating temperature.

Recommended System Operating Temp.:

-34°C to 82°C [-30°F to 180°F]

Recommended Filtration:

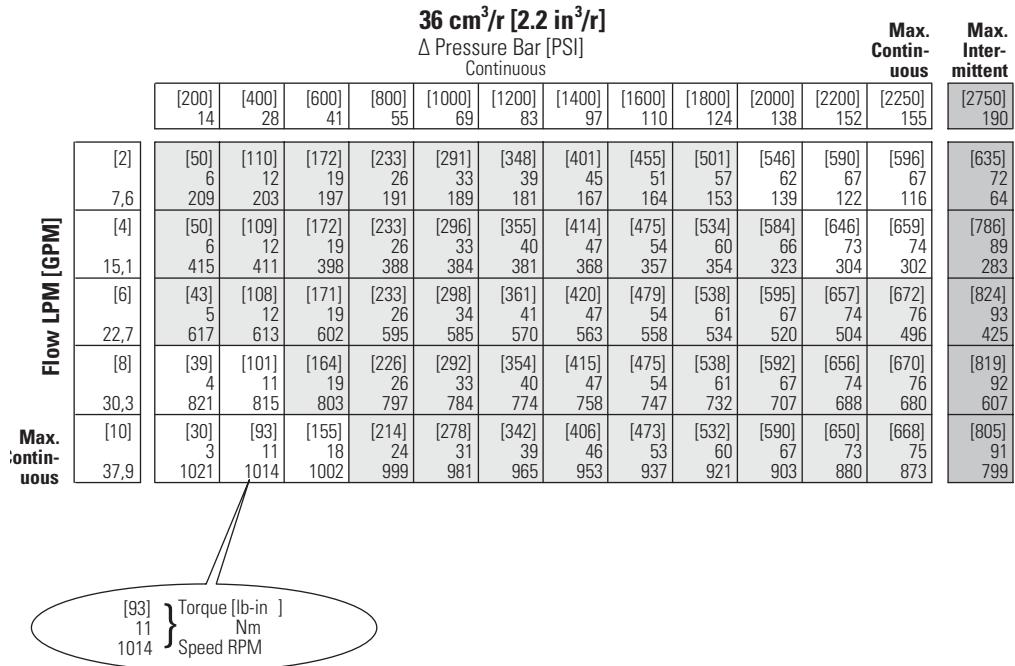
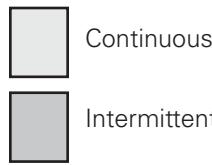
per ISO Cleanliness Code 4406, level 20/18/13

T Series (158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



T Series (158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

- Continuous
- Intermittent

66 cm³/r [4.0 in³/r]												Pressure Bar [PSI] Continuous	Max. Continuous	Max. Inter- mittent				
Pressure Bar [PSI]																		
Continuous																		
[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2250] 155							
[2] 7,6	[78] 9	[191] 22	[303] 34	[414] 47	[522] 59	[625] 71	[706] 80	[804] 91	[898] 101	[991] 112	[1081] 122	[1103] 125						
[4] 15,1	[97] 11	[209] 24	[325] 37	[441] 50	[548] 62	[657] 74	[766] 87	[873] 99	[972] 110	[1077] 122	[1181] 133	[1205] 136						
[6] 22,7	[79] 9	[192] 22	[309] 35	[426] 48	[534] 60	[649] 73	[760] 86	[874] 99	[984] 111	[1090] 123	[1190] 134	[1218] 138						
[8] 30,3	[75] 8	[191] 22	[304] 34	[419] 47	[532] 60	[645] 73	[759] 86	[871] 98	[982] 111	[1092] 123	[1197] 135	[1222] 138						
[10] 37,9	[49] 6	[163] 18	[283] 32	[398] 45	[509] 58	[623] 70	[742] 84	[856] 97	[971] 110	[1080] 122	[1186] 134	[1209] 137						
[12] 45,4	[24] 3	[156] 18	[270] 31	[385] 43	[502] 57	[614] 69	[729] 82	[845] 95	[963] 109	[1067] 121	[1182] 134	[1209] 137						
[14] 53,0	[19] 2	[143] 16	[261] 29	[370] 42	[485] 55	[602] 68	[718] 81	[837] 95	[948] 107	[1064] 120	[1175] 133	[1199] 135						
[15] 56,8	[13] 1	[120] 14	[236] 27	[352] 40	[471] 53	[590] 67	[707] 80	[823] 93	[939] 106	[1052] 119	[1165] 132	[1192] 135						
Max. Continuous	[18] 18	[120] 14	[236] 27	[352] 40	[471] 53	[590] 67	[707] 80	[823] 93	[939] 106	[1052] 119	[1165] 132	[1192] 135						
	68,1	1006	1003	998	988	976	975	965	952	940	924	919						

80 cm³/r [4.9 in³/r]												Pressure Bar [PSI] Continuous	Max. Continuous	Max. Inter- mittent				
Pressure Bar [PSI]																		
Continuous																		
[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2250] 155							
[2] 7,6	[123] 14	[265] 30	[405] 46	[544] 61	[680] 77	[804] 91	[934] 106	[1052] 119	[1181] 133	[1079] 122	[937] 106	[895] 101						
[4] 15,1	[120] 14	[264] 30	[406] 46	[551] 62	[689] 78	[828] 94	[965] 109	[1101] 124	[1237] 140	[1369] 155	[1505] 170	[1537] 174						
[6] 22,7	[113] 13	[255] 29	[398] 45	[542] 61	[682] 77	[823] 93	[963] 109	[1101] 124	[1239] 140	[1373] 155	[1508] 170	[1541] 174						
[8] 30,3	[99] 11	[243] 27	[386] 44	[528] 60	[669] 76	[812] 92	[954] 108	[1094] 124	[1233] 140	[1368] 155	[1503] 170	[1537] 174						
[10] 37,9	[84] 9	[228] 26	[371] 42	[514] 58	[655] 74	[798] 90	[941] 106	[1080] 122	[1219] 138	[1357] 153	[1496] 169	[1530] 173						
[12] 45,4	[63] 7	[209] 24	[354] 40	[498] 56	[638] 72	[782] 88	[926] 105	[1067] 121	[1208] 136	[1346] 152	[1484] 168	[1520] 172						
[14] 53,0	[55] 6	[185] 21	[331] 37	[476] 54	[620] 70	[762] 86	[904] 102	[1046] 118	[1188] 134	[1327] 150	[1467] 166	[1502] 170						
[15] 56,8	[51] 6	[176] 20	[316] 36	[463] 52	[609] 69	[748] 85	[891] 101	[1037] 117	[1177] 133	[1316] 149	[1457] 165	[1491] 168						
Max. Continuous	[20] 7,6	[160] 18	[305] 34	[455] 51	[578] 65	[737] 83	[857] 97	[968] 109	[1144] 129	[1277] 144	[1412] 160	[1446] 163						
	75,7	916	910	893	893	875	866	877	843	833	839	836						



T Series (158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



Continuous



Intermittent

102 cm ³ /r [6.2 in ³ /r]												Max. Continuous	Max. Intermittent		
Pressure Bar [PSI] Continuous															
[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2200] 152	[2250] 155				
[2]	[161] 18 73	[341] 39 71	[519] 59 68	[697] 79 66	[871] 98 63	[1030] 116 60	[1193] 135 56	[1349] 152 51	[1511] 171 46	[1496] 169 36	[1441] 163 23	[1421] 161 20			
[4]	[157] 18 149	[340] 38 146	[520] 59 144	[702] 79 141	[879] 99 138	[1056] 119 135	[1229] 139 131	[1401] 158 128	[1567] 177 124	[1727] 195 118	[1889] 213 111	[1925] 217 109	[2271] 257 92		
[6]	[147] 17 221	[329] 37 217	[510] 58 214	[692] 78 211	[871] 98 208	[1050] 119 204	[1227] 139 199	[1401] 158 195	[1571] 178 190	[1731] 196 184	[1895] 214 176	[1936] 219 174	[2339] 264 154		
[8]	[132] 15 294	[315] 36 290	[497] 56 287	[675] 76 284	[857] 97 280	[1038] 117 277	[1216] 137 271	[1392] 157 267	[1564] 177 262	[1725] 195 255	[1891] 214 247	[1932] 218 245	[2326] 263 220		
[10]	[109] 12 367	[293] 33 363	[477] 54 360	[657] 74 355	[839] 95 351	[1018] 115 347	[1198] 135 343	[1374] 155 337	[1542] 174 332	[1711] 193 325	[1878] 212 318	[1918] 217 315	[2326] 263 287		
[12]	[84] 9 440	[271] 31 436	[457] 52 432	[638] 72 429	[818] 92 424	[999] 113 419	[1179] 133 414	[1354] 153 409	[1527] 173 402	[1697] 192 395	[1858] 210 386	[1901] 215 384	[2323] 262 364		
[14]	[59] 7 513	[242] 27 510	[428] 48 506	[611] 69 501	[794] 90 497	[974] 110 492	[1151] 130 487	[1328] 150 482	[1502] 170 475	[1674] 189 469	[1841] 208 458	[1883] 213 456	[2301] 260 428		
[15]	[39] 4 550	[227] 26 545	[411] 46 542	[595] 67 537	[780] 88 532	[957] 108 528	[1136] 128 522	[1314] 148 516	[1486] 168 510	[1658] 187 502	[1828] 207 492	[1869] 211 490	[2285] 258 463		
Max. Continuous	[20] 75,7		[154] 17 724	[328] 37 718	[515] 58 720	[710] 80 709	[874] 99 707	[1060] 120 696	[1243] 140 684	[1405] 159 683	[1579] 178 670	[1763] 199 659	[1803] 204 660		

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131 cm ³ /r [8.0 in ³ /r]												Max. Continuous	Max. Intermittent		
Pressure Bar [PSI] Continuous															
[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2500] 172					
[2]	[219] 25 57	[450] 51 55	[682] 77 53	[915] 103 51	[1144] 129 49	[1348] 152 47	[1561] 176 43	[1771] 200 40	[1979] 224 36	[2159] 244 30					
[4]	[212] 24 115	[449] 51 113	[681] 77 110	[917] 104 109	[1148] 130 107	[1376] 155 105	[1600] 181 102	[1822] 206 99	[2025] 229 96	[2221] 251 91		[2629] 297 75			
[6]	[197] 22 171	[435] 49 168	[669] 76 166	[903] 102 163	[1139] 129 160	[1370] 155 157	[1600] 181 154	[1818] 205 150	[2032] 230 147	[2226] 252 142		[2718] 307 125			
[8]	[181] 20 227	[417] 47 225	[657] 74 222	[886] 100 219	[1122] 127 217	[1359] 154 213	[1589] 180 209	[1812] 205 206	[2022] 228 202	[2215] 250 196		[2689] 305 175			
[10]	[144] 16 284	[389] 44 281	[631] 71 278	[859] 97 275	[1098] 124 271	[1330] 150 267	[1562] 176 265	[1783] 201 261	[1993] 225 258	[2198] 248 252		[2687] 304 231			
[12]	[114] 13 341	[361] 41 338	[605] 68 334	[838] 95 332	[1075] 121 328	[1307] 148 325	[1532] 173 321	[1755] 198 318	[1965] 222 312	[2177] 246 307		[2671] 302 285			
[14]	[82] 9 397	[327] 37 394	[569] 64 391	[803] 91 387	[1042] 118 384	[1273] 144 361	[1498] 169 378	[1722] 195 374	[1935] 219 370	[2147] 243 365		[2655] 300 339			
[15]	[66] 7 426	[302] 34 423	[550] 62 422	[785] 89 415	[1025] 116 412	[1254] 142 409	[1480] 167 405	[1704] 193 402	[1915] 216 398	[2119] 239 392		[2648] 299 367			
Max. Continuous	[20] 75,7		[177] 20 565	[429] 48 560	[678] 77 556	[908] 103 553	[1143] 129 549	[1375] 155 546	[1596] 180 541	[1811] 205 536	[2017] 228 527				

[302] } Torque [lb-in]
34 Nm
423 Speed RPM

T Series (158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.

- Continuous
- Intermittent

157 cm ³ /r [9.6 in ³ /r]												Max. Continuous	Max. Intermittent
△ Pressure Bar [PSI] Continuous													
	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1800] 124	[2000] 138	[2500] 172		
[2]	[264] 30 47	[541] 61 45	[819] 93 44	[1092] 123 42	[1357] 153 40	[1605] 181 37	[1847] 209 A4	[2084] 235 30	[2311] 261 25	[1858] 210 16			
[4]	[259] 29 96	[541] 61 95	[822] 93 92	[1101] 124 91	[1373] 155 90	[1638] 185 88	[1890] 214 85	[2145] 242 82	[2383] 269 78	[2613] 295 73		[3063] 346 60	
[6]	[241] 27 142	[526] 59 140	[808] 91 138	[1090] 123 136	[1368] 155 134	[1638] 185 132	[1900] 215 129	[2150] 243 125	[2399] 271 121	[2628] 297 114		[3169] 358 99	
[8]	[219] 25 189	[506] 57 187	[789] 89 185	[1068] 121 183	[1348] 152 181	[1625] 184 178	[1885] 213 175	[2140] 242 172	[2388] 270 166	[2619] 296 159		[3178] 359 140	
[10]	[180] 20 237	[472] 53 234	[759] 86 232	[1037] 117 230	[1319] 149 227	[1590] 180 224	[1853] 209 222	[2111] 239 218	[2355] 266 211	[2594] 293 203		[3170] 358 183	
[12]	[141] 16 284	[436] 49 282	[728] 82 279	[1010] 114 277	[1292] 146 274	[1561] 176 272	[1821] 206 269	[2079] 235 265	[2331] 263 257	[2573] 291 248		[3162] 357 225	
[14]	[101] 11 332	[397] 45 329	[687] 78 326	[969] 109 323	[1252] 141 321	[1519] 172 319	[1778] 201 316	[2040] 230 311	[2295] 259 305	[2539] 287 296		[3147] 356 274	
[15]	[81] 9 355	[367] 41 353	[665] 75 350	[944] 107 347	[1231] 139 344	[1497] 169 342	[1755] 198 339	[2018] 228 334	[2273] 257 327	[2512] 284 318		[3136] 354 300	
[20]			[221] 25 472	[519] 59 467	[814] 92 464	[1095] 124 462	[1368] 155 459	[1631] 184 455	[1891] 214 450	[2149] 243 443	[2396] 271 433		
Max. Intermittent	75,7												

195 cm ³ /r [11.9 in ³ /r]												Max. Continuous	Max. Intermittent
△ Pressure Bar [PSI] Continuous													
	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1750] 121	[1800] 125	[2000] 138	[2500] 172	
[2]	[330] 37 38	[671] 76 36	[1016] 115 34	[1345] 152 33	[1654] 187 31	[1969] 222 28	[2242] 253 25	[2507] 283 20	[2689] 304 16	[2748] 310 14	[2973] 336 8		
[4]	[328] 37 77	[675] 76 77	[1026] 116 75	[1366] 154 73	[1692] 191 73	[2010] 227 71	[2289] 259 68	[2586] 292 65	[2799] 316 62	[2867] 324 61	[3144] 355 55		[3797] 429 40
[6]	[306] 35 115	[658] 74 113	[1011] 114 111	[1360] 154 110	[1698] 192 109	[2021] 228 107	[2324] 263 104	[2604] 294 100	[2829] 320 97	[2901] 328 95	[3178] 359 87		[3831] 433 68
[8]	[272] 31 153	[634] 72 151	[980] 111 150	[1331] 150 148	[1675] 189 146	[2003] 226 144	[2300] 260 142	[2592] 293 139	[2815] 318 134	[2888] 326 132	[3174] 359 123		[3864] 437 99
[10]	[238] 27 192	[596] 67 189	[945] 107 188	[1296] 146 186	[1637] 185 184	[1960] 221 183	[2255] 255 181	[2565] 290 176	[2786] 315 168	[2857] 323 166	[3140] 355 156		[3816] 431 133
[12]	[181] 20 230	[545] 62 228	[908] 103 226	[1260] 142 224	[1607] 182 222	[1924] 217 221	[2223] 251 219	[2529] 286 213	[2759] 312 207	[2836] 320 204	[3121] 353 192		[3807] 430 160
[14]	[154] 17 268	[500] 56 266	[860] 97 264	[1211] 137 261	[1556] 176 259	[1869] 211 259	[2175] 246 256	[2483] 281 251	[2713] 307 244	[2792] 315 242	[3080] 348 229		[3778] 427 199
[15]	[140] 16 287	[465] 53 285	[832] 94 283	[1179] 133 281	[1525] 172 279	[1835] 207 278	[2144] 242 275	[2459] 278 269	[2693] 304 262	[2768] 313 260	[3061] 346 247		[3764] 425 220
Max. Intermittent	[20] 75,7		[291] 33 382	[653] 74 378	[1013] 114 375	[1366] 154 373	[1689] 191 372	[1987] 225 368	[2298] 260 363	[2540] 287 356	[2622] 296 353	[2928] 331 342	

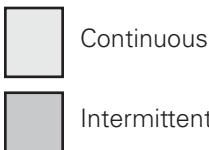
[465]
53
285 } Torque [lb-in]
Nm
Speed RPM

T Series (158-, 185-)

Performance Data

Motors run with high efficiency in all areas designated with a number for torque and speed. For best motor life select a motor to run with a torque and speed range shown in the light shaded area.

Performance data is typical at 120 SUS. Actual data may vary slightly from unit to unit in production.



B-4

244 cm³/r [14.9 in³/r]												Max. Continuous	Max. Intermittent	
Pressure Bar [PSI] Continuous														
[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1600] 110	[1650] 114	[1800] 125	[1850] 127	[2250] 155			
[2] 7,6	[406] 46 30	[833] 94 29	[1260] 142 27	[1655] 187 26	[2038] 230 24	[2403] 272 22	[2707] 306 17	[2597] 293 12	[2552] 288 11	[2373] 268 7	[2299] 260 6			
[4] 15,1	[404] 46 62	[843] 95 62	[1277] 144 60	[1695] 192 59	[2083] 235 59	[2468] 279 57	[2820] 319 55	[3177] 359 50	[3261] 368 49	[3509] 396 46	[3589] 406 44	[4194] 474 35		
[6] 22,7	[382] 43 92	[823] 93 91	[1261] 142 90	[1687] 191 89	[2088] 236 88	[2477] 280 86	[2843] 321 82	[3196] 361 78	[3285] 371 76	[3547] 401 72	[3633] 410 71	[4290] 485 60		
[8] 30,3	[341] 39 123	[787] 89 122	[1220] 142 121	[1651] 187 120	[2059] 233 119	[2454] 277 116	[2820] 319 113	[3177] 359 108	[3265] 369 106	[3530] 399 101	[3615] 408 99	[4285] 484 85		
[10] 37,9	[297] 34 154	[744] 84 152	[1177] 133 151	[1611] 182 150	[2017] 228 148	[2412] 273 146	[2774] 313 143	[3151] 356 136	[3241] 366 134	[3504] 396 127	[3593] 406 125	[4269] 482 107		
[12] 45,4	[225] 25 184	[687] 78 183	[1132] 128 181	[1553] 175 180	[1967] 222 179	[2360] 267 177	[2734] 309 173	[3105] 351 166	[3194] 361 163	[3466] 392 156	[3554] 402 153	[4237] 479 134		
[14] 53,0	[154] 17 214	[628] 71 213	[1072] 121 212	[1498] 169 211	[1910] 216 209	[2298] 260 207	[2674] 302 202	[3052] 345 195	[3148] 356 193	[3419] 386 185	[3510] 397 182	[4226] 477 161		
[15] 56,8	[119] 13 229	[586] 66 228	[1035] 117 227	[1458] 165 226	[1872] 225 224	[2261] 255 222	[2637] 298 217	[3022] 341 209	[3116] 352 207	[3389] 383 200	[3488] 394 197	[4220] 477 174		
Max. Continuous	[20]		[372] 42 305	[816] 92 303	[1251] 141 301	[1663] 188 300	[2067] 234 297	[2448] 277 292	[2832] 320 284	[2928] 331 281	[3214] 363 273	[3312] 374 270		
Max. Intermittent	75,7													

306 cm³/r [18.7 in³/r]												Max. Continuous	Max. Intermittent				
Pressure Bar [PSI] Continuous																	
[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1400] 97	[1500] 103	[1600] 110	[1800] 124	[200] 14	[400] 28	[600] 41	[800] 55	[1000] 69	[1200] 83	[1300] 90	[1500] 103
[2] 7,6	[499] 56 24	[1035] 117 23	[1560] 176 22	[2034] 230 21	[2501] 283 19	[2912] 329 16	[3239] 366 11	[2859] 323 8	[2400] 271 5								
[4] 15,1	[497] 56 49	[1052] 119 49	[1590] 180 48	[2101] 237 48	[2561] 289 47	[3023] 342 47	[3464] 391 44	[3680] 416 41	[3861] 439 38	[4221] 477 30							
[6] 22,7	[480] 54 74	[1031] 116 74	[1578] 178 72	[2096] 237 72	[2564] 290 71	[3023] 342 69	[3464] 391 64	[3689] 417 62	[3905] 441 60	[4275] 483 51							
[8] 30,3	[427] 48 99	[975] 110 98	[1520] 172 97	[2051] 232 96	[2525] 285 94	[2998] 339 89	[3448] 390 86	[3667] 414 83	[3881] 438 83	[4264] 482 73							
[10] 37,9	[370] 42 123	[930] 105 122	[1467] 166 121	[2011] 226 120	[2477] 280 120	[2955] 334 117	[3406] 385 112	[3631] 410 108	[3852] 435 104	[4264] 482 92							
[12] 45,4	[281] 32 147	[871] 98 146	[1410] 159 145	[1908] 216 145	[2400] 271 145	[2887] 326 142	[3352] 379 136	[3573] 404 131	[3790] 428 127	[4189] 473 112							
[14] 53,0	[192] 22 171	[791] 89 171	[1338] 151 170	[1851] 209 170	[2338] 264 169	[2816] 318 165	[3281] 371 159	[3511] 397 154	[3743] 423 150	[4135] 467 133							
[15] 56,8	[148] 17 183	[738] 83 183	[1288] 146 182	[1803] 204 181	[2287] 258 177	[2773] 313 171	[3243] 366 171	[3475] 393 165	[3705] 419 160	[4098] 463 146							
Max. Continuous	[20]		[476] 54 243	[1020] 115 242	[1544] 174 241	[2010] 227 238	[2519] 285 238	[3010] 340 231	[3243] 366 226	[3495] 395 209							
Max. Intermittent	75,7																

[738] Torque [lb-in]
83 Nm
183 Speed RPM

T Series (158-)

Dimensions

(Refer to pages B-4-19 thru B-4-22 for shaft and port dimensions.)

Ports

- 7/8 -14 INF O-Ring Ports (2)
- 1/2 -14 NPTF (2)
- G 1/2 BSP (2)
- Manifold Ports (5/16-18 mounting threads)

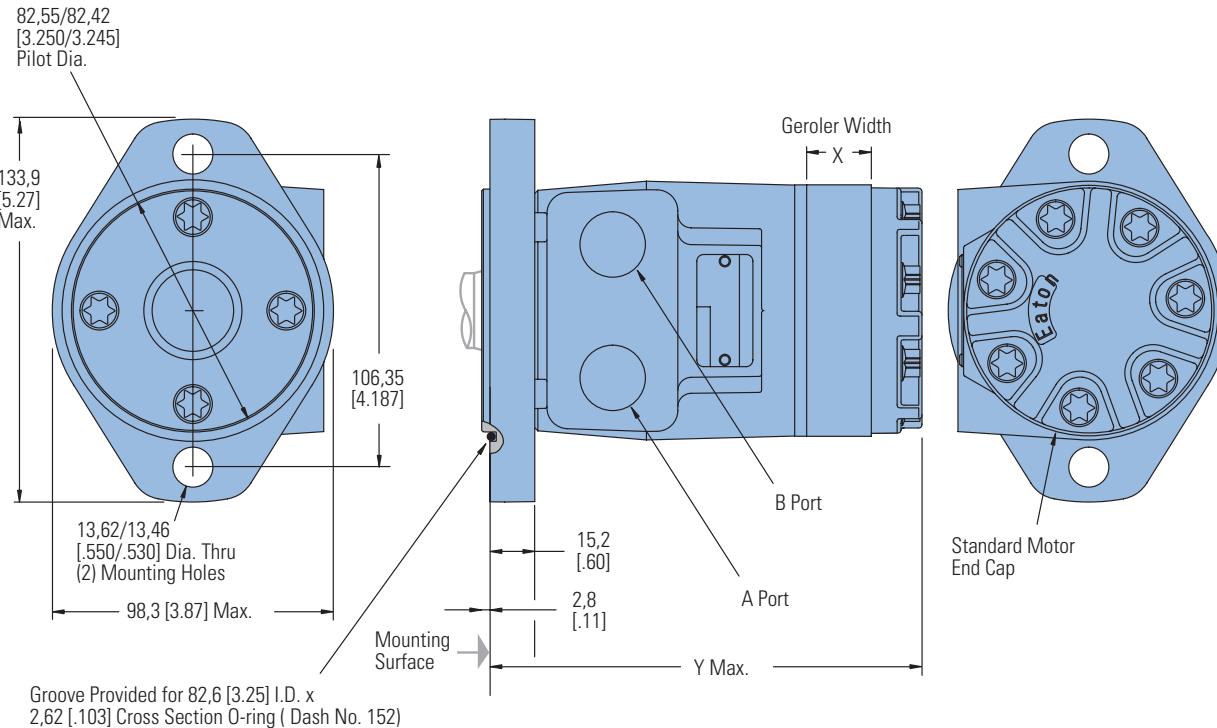
Note:

Mounting Surface Flatness Requirement is  mm [.005 inch] Max.

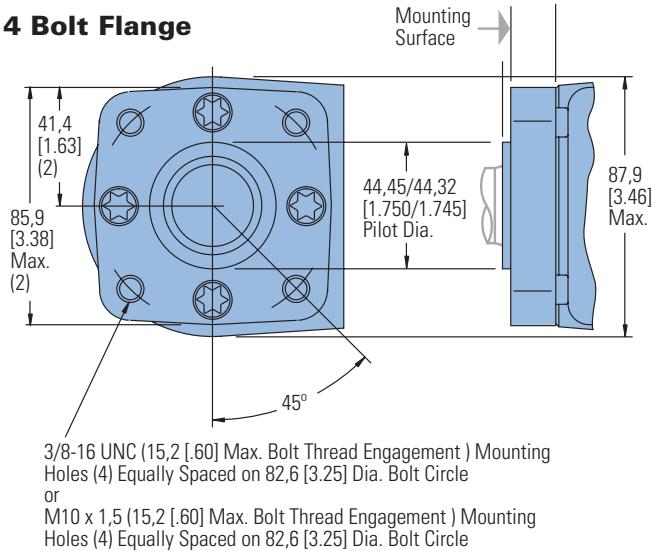
Standard Rotation Viewed from Shaft End

Port A Pressurized — CW
Port B Pressurized — CCW

2 Bolt Flange



4 Bolt Flange



2 AND 4 BOLT FLANGE PORT DIMENSIONS

Displacement cm^3/r [in^3/r]	X mm [inch]	Y mm [inch]
36 [2.2]	6,6 [.26]	132,2 [5.21]
49 [3.0]	9,1 [.36]	134,6 [5.30]
66 [4.0]	12,2 [.48]	137,7 [5.42]
80 [4.9]	14,7 [.58]	140,3 [5.53]
102 [6.2]	18,5 [.73]	144,3 [5.68]
131 [8.0]	24,1 [.95]	149,6 [5.89]
157 [9.6]	29,0 [1.14]	154,5 [6.09]
195 [11.9]	35,6 [1.40]	161,3 [6.35]
244 [14.9]	44,7 [1.76]	170,3 [6.71]
306 [18.7]	56,1 [2.21]	181,6 [7.16]
370 [22.6]	72,1 [2.84]	197,9 [7.79]

T Series (158-)

Product Numbers

Use digit prefix—158- plus four digit number from charts for complete product number—Example: 158-1067.

Orders will not be accepted without the three-digit prefix.

Standard

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER										
			36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]
2 Bolt Flange	1 in. Straight w/Woodruff Key	7/8 -14 O-Ring	158- —	—	-1537	-1034	-1035	-1538	-1036	-1037	-1038	-1039	-1040
		1/2 NPTF	158- —	—	-1540	-1026	-1027	-1541	-1028	-1029	-1030	-1031	-1032
		Manifold*	158- —	—	-1543	-1042	-1043	-1544	-1044	-1045	-1046	-1047	-1048
	1 in. SAE 6B Splined	7/8 -14 O-Ring	158- —	—	-1552	-1082	-1083	-1553	-1084	-1085	-1086	-1087	-1088
		1/2 NPTF	158- —	—	-1555	-1074	-1075	-1556	-1076	-1077	-1078	-1079	-1080
		Manifold*	158- —	—	-1558	-1090	-1091	-1559	-1092	-1093	-1094	-1095	-1096
4 Bolt Flange	1 in. Straight w/Woodruff Key	7/8 -14 O-Ring	158- —	—	-1570	-1010	-1011	-1571	-1012	-1013	-1014	-1015	-1016
		1/2 NPTF	158- —	—	-1573	-1002	-1003	-1574	-1004	-1005	-1006	-1007	-1008
		Manifold*	158- —	—	-1576	-1018	-1019	-1577	-1020	-1021	-1022	-1023	-1024
	1 in. SAE 6B Splined	7/8 -14 O-Ring	158- —	—	-1579	-1058	-1059	-1580	-1060	-1061	-1062	-1063	-1064
		1/2 NPTF	158- —	—	-1582	-1050	-1051	-1583	-1052	-1053	-1054	-1055	-1056
		Manifold*	158- —	—	-1585	-1066	-1067	-1586	-1068	-1069	-1070	-1071	-1072

B-4

158-1067

T Series Motors with Corrosion Protection

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER										
			36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]
2 Bolt Flange	1 in. Straight w/ Woodruff Key	7/8 -14 O-Ring	158- —	—	—	1645	—	—	—	—	-1649	—	-1650
		1/2 NPTF	158- —	—	—	—	—	—	—	—	-1620	—	-1621

158-1620

T Series Motors with Low Speed Valving

MOUNTING	SHAFT	PORT SIZE	DISPL. cm ³ /r [in ³ /r] / PRODUCT NUMBER										
			36 [2.2]	49 [3.0]	66 [4.0]	80 [4.9]	102 [6.2]	131 [8.0]	157 [9.6]	195 [11.9]	244 [14.9]	306 [18.7]	370 [22.6]
2 Bolt Flange	1 in. Straight w/Woodruff Key	7/8 -14 O-Ring	158- —	—	—	-1427	-1428	—	—	-1430	-1431	-1432	-1433
		1/2 NPTF	158- —	—	—	-1419	-1420	—	—	-1422	-1423	-1424	-1425
		Manifold*	158- —	—	—	—	—	—	—	—	—	—	—
	1 in. SAE 6B Splined	7/8 -14 O-Ring	158- —	—	—	-1525	—	—	—	—	-1675	—	—
		1/2 NPTF	158- —	—	—	—	-1634	—	—	—	—	—	—
		Manifold*	158- —	—	—	-1522	-2678	—	—	—	—	—	-1527
4 Bolt Flange	1 in. Straight w/ Woodruff Key	7/8 -14 O-Ring	158- —	—	-1625	-1410	-1411	-1626	-1412	-1413	-1414	-1415	-1416
		1/2 NPTF	158- —	—	-1644	-1402	-1403	—	-1404	-1405	-1406	-1407	-1408

158-1403

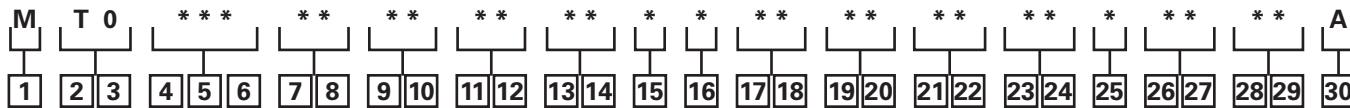
*Manifold product numbers shown are for motors with four 5/16-18 port face mounting threads. Manifold, manifold mounting O-Rings and bolts are NOT included.

For T Series Motors with a configuration Not Shown in the charts above: Use the model code system on page B-4-10 to specify the product in detail.

T Series (158-)

Model Code

The following 30-digit coding system has been developed to identify all of the configuration options for the T motor. Use this model code to specify a motor with the desired features. All 30-digits of the code must be present when ordering. You may want to photocopy the matrix below to ensure that each number is entered in the correct box.



[1] Product

M – Motor

[2], [3] Product Series

T0 – T Series

[4], [5], [6] Displacement cm³/r [in³/r]

022 – 35 [2.2]

030 – 49 [3.0]

040 – 65 [4.0]

049 – 80 [4.9]

062 – 102 [6.2]

080 – 131 [8.0]

096 – 158 [9.6]

119 – 195 [11.9]

149 – 244 [14.9]

187 – 306 [18.7]

226 – 370 [22.6]

[7], [8] Mounting Type

AA – 2 Bolt (Standard)

82,6 [3.248] Dia. and 3,05

[.120] pilot, 13,59 [.535]

Dia. Mounting Holes 106,35

[4.187] Dia. B.C.

BA – 4 Bolt (Standard)

44,40 [1.748] Dia. x 3,05

[.120] pilot, .375-16 UNC-2B

Mounting Holes 82,55

[3.250] Dia. B.C.

CA – 2 Bolt (Standard) 82,50

[3.248] Dia. x 6,10 [.240] pilot,

10,41 [.410] Dia. Mounting

Holes 106,35 [4.187] Dia. B.C.

(SAE A)

DD – 2 Bolt (Std.) 101,60

[4.000] Dia. x 6,10 [.240] pilot,

14,35 [.565] Dia. Mounting

Holes 146,05 [5.750] Dia. B.C.

(SAE B) (Ductile)

EA – 4 Bolt Magneto 82,50

[3.248] Dia. x 3,05 [.120] Pilot,

13,59 [.535] Dia. Mounting

Holes 106,35 [4.187] Dia. B.C.

FA – 4 Bolt (Standard)

44,40 [1.748] Dia. x 3,05

[.120] pilot, M10 x 1.5-6H

Mounting Holes on 82,55

[3.250] Dia. B.C.

MA - 2 Bolt (Standard)
82,50 [3.248] Dia. x 8,13
.320] Pilot, 13,59 [.535] Dia.
Mounting Holes on 106,35
[4.187] Dia. B.C., w/o O-ring
Groove

[9], [10] Output Shaft
Description
01 – 25,4 [1.00] Dia. Straight,
Woodruff Key, .250-20
UNC-2B Hole in Shaft End
02 – 25,4 [1.00] Dia. SAE 6B
Spline, .25-20 UNC-2B Hole
in Shaft End

07 – 25,4 [1.00] Dia. Straight,
8,03 [.316] Dia. Crosshole 11,2
[.44] from End, 5,6 [.22] Extra
Length

08 – 25,4 [1.00] Dia. Straight,
10,31 [.406] Dia. Crosshole
15,7 [.62] from End, .250-20
UNC-2B Hole in Shaft End
16 – 22,22 [.875] Dia. SAE 13
Tooth Spline (SAE B)

17 – 22,22 [.875] Straight Dia.
6,4 [2.5] x 19,0 [.75] Square
Key (SAE B)

18 – 25,4 [1.00] Dia. Tapered,
Woodruff Key and Nut, 34,92
[1.375] Taper Length

24 – 25,00 [.984] Dia.
Straight, 8,0 [.315] Key, MB
x 1.25-6H Hole in Shaft End
39 – 25,00 [.984] Dia.

Straight (k6), 8,00 [.315] Key,
M8 x 1.25-6H Hole in Shaft
End

[11], [12] Port Type

AA – .875-14 UNF-2B SAE
O-Ring Ports

AB – .500-14 NPTF Dryseal
Pipe Thread Ports

AC – Manifold (.3125-18
UNC-2B Mounting Holes)

AD – Manifold Ports (MB x
1.25-6H Mounting Holes)

AF – G 1/2 BSP Straight
Thread Ports

[13], [14] Case Flow Options

00 – None Specified

01 – .4375-20 UNF-2B SAE
O-Ring Port (End Cap)

02 – G 1/4 BSP Straight
Thread Port (End Cap)

03 – MANIFOLD CASE
DRAIN

04 – .4375-20 UNF-2B SAE
O-RING PORT (SIDE OF
HOUSING)

05 – .3125-24 UNF-2B SAE
O-RING PORT (MOUNTING
FLANGE)

[11] Internal Check Valves

[15] Geroler® Options

0 – None

A – Free Running

[16] Shaft Options

0 – None

N – Electroless Nickel Plated

[17], [18] Seal Options

00 – Standard Seals

02 – Seal Guard

03 – Viton Seals

04 – Viton Shaft Seal

07 – High Pressure Shaft Seal

11 – High pressure shaft
seal, slinger seal

19 – Extreme duty seal
guard

[19], [20] Speed Sensor **Options**

00 – None

AA – 12 mm Digital Speed
Pickup (15 Pulse) without
Lead Wire

AB – Magnetic Speed Pickup
(60 Pulse by Quadrature),
No Lead Wire with M12
Connector (A=Power,
B=Common, C=Signal)

[21], [22] Valve Options

0 – None

[23], [24] Special Features **(Hardware)**

00 – None Specified

AB – Low Speed Valving

SS – Stainless Steel Flange
Bolts

[25] Special Assembly **Instructions**

0 – None

A – Reverse Rotation

2 – Flange Rotation 90°

[26], [27] Paint/Packaging **Options**

00 – No Paint

AA – Low Gloss Black
Primer

AD – Environmental Coated
Gloss White

[28], [29] Customer ID/ **Nameplate Options**

0 – None Specified

[30] Design Code

A – One (1)

Feature in **bold** are preferred and
allow for shorter lead time.